PAGE: 1 PRINT DATE: 05/08/96

## FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL HARDWARE

NUMBER: MS-6MB-2205-G -X

SUBSYSTEM NAME: ELECTRICAL POWER GENERATION - CRYO, GENERIC

REVISION: 9 09/09/92

PART DATA

PART NAME VENDOR NAME PART NUMBER VENDOR NUMBER

LRU

: MID PCA 1

V070-764400

LRU

: MID PCA 2

V070-764430

SRU : CONTROLLER, HYBRID DRIVER

MC477-0263-0002

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

CONTROLLER, HYBRID DRIVER (HDC), TYPE III - 02 MANIFOLD 1 AND 2 ISOLATION VALVES - OPEN POSITION

REFERENCE DESIGNATORS:

40V76A25AR15 40V76A25AR16 40V76A26AR15

40V76A26AR16

QUANTITY OF LIKE ITEMS: 4

FOUR, TWO PER OZ MANIFOLD VALVE CIRCUIT

FUNCTION:

CONTROLS POWER TO OPEN 02 MANIFOLD 1 AND 2 ISOLATION VALVES. CONTROL CIRCUITRY IS INDEPENDENT FOR EACH MANIFOLD VALVE.

FAILURE MODES EFFECTS ANALYSIS FMEA -- CIL FAILURE MODE

NUMBER: MS-6MB-2205-G-01

REVISION#: 9

04/16/98

SUBSYSTEM NAME: ELECTRICAL POWER GENERATION - CRYO, GENERIC

**CRITICALITY OF THIS** 

LRU: MID PCA 1

ITEM NAME: CONTROLLER, HYBRID DRIVER

FAILURE MODE: 2/2

FAILURE MODE:

LOSS OF OUTPUT, FAILS TO CONDUCT, FAILS TO TURN "ON"

MISSION PHASE:

OO ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY:

102 COLUMBIA

103 DISCOVERY

104 ATLANTIS

105 ENDEAVOUR

CAUSE:

PIECE PART FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING ANOMALY, THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN

A) N/A

B) N/A

C) N/A

PASS/FAIL RATIONALE:

A)

B)

C)

- FAILURE EFFECTS -

## (A) SUBSYSTEM:

LOSS OF ABILITY TO CONDUCT POWER IN RESPONSE TO AN O2 MANIFOLD VALVE "OPEN" SWITCH COMMAND.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) - CIL FAILURE MODE

NUMBER: M5-6MB-2205-G-01

(B) INTERFACING SUBSYSTEM(S):

LOSS OF ABILITY TO MANUALLY OPEN THE 02 MANIFOLD VALVE WITH THE PANEL SWITCH.

(C) MISSION:

(CRIT 2/2) POSSIBLE LOSS OF MISSION DUE TO ASSOCIATED MANIFOLD VALVE FAILING CLOSED RESULTING IN ONE TANK BEING ISOLATED TO A SINGLE FUEL CELL. MISSION TERMINATED WHEN THE OXYGEN IN THAT TANK IS CONSUMED.

(D) CREW, VEHICLE, AND ELEMENT(S):

NO EFFECT - FIRST FAILURE

(E) FUNCTIONAL CRITICALITY EFFECTS:

(CRIT 2/2) POSSIBLE LOSS OF MISSIONDUE TO ASSOCIATED MANIFOLD VALVE FAILING CLOSED RESULTING IN ONE TANK BEING ISOLATED TO A SINGLE FUEL CELL. MISSION TERMINATED WHEN THE HYDROGEN IN THAT TANK IS CONSUMED.

## -DISPOSITION RATIONALE-

(A) DESIGN:

REFER TO APPENDIX B, ITEM NO. 1 - HYBRID DRIVER

(B) TEST:

GROUND TURNAROUND TEST

ANY TURNAROUND CHECKOUT TESTING IS ACCOMPLISHED IN ACCORDANCE WITH OMRSD. THE OMRSD DATA PROVIDED BELOW IS NO LONGER BEING KEPT UP-TO-DATE. IF THERE IS ANY DISCREPANCY BETWEEN THE GROUND TESTING DATA PROVIDED BELOW AND THE OMRSD, THE OMRSD IS THE MORE ACCURATE SOURCE OF THE DATA.

CIRCUIT IS FUNCTIONALLY VERIFIED IN FLIGHT. PERFORM GROUND TURNAROUND TEST WHEN VALID VERIFICATION IS UNOBTAINABLE IN FLIGHT OR AFTER LRU REPLACEMENT.

(C) INSPECTION:

REFER TO APPENDIX B, ITEM NO. 1 - HYBRID DRIVER

(D) FAILURE HISTORY:

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CIL FAILURE MODE

NUMBER: M5-6MB-2205-G-01

CURRENT DATA ON TEST FAILURES, FLIGHT FAILURES, UNEXPLAINED ANOMALIES, AND OTHER FAILURES EXPERIENCED DURING GROUND PROCESSING ACTIVITY CAN BE FOUND IN THE PRACA DATA BASE. THE FAILURE HISTORY DATA PROVIDED IN APPENDIX B IS NO LONGER BEING KEPT UP-TO-DATE.

(E) OPERATIONAL USE:

NO CREW ACTION AFTER FIRST FAILURE.

## - APPROVALS -

PAE MANAGER

PRODUCT ASSURANCE ENGR

DESIGN ENGINEERING

EDITORIALLY APPROVED

TECHNICAL APPROVAL

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